

Fleet Materials Needed

Body Prep

1. ZEP "Big Z" Truck and Trailer Wash
2. Shark hide Aluminum Cleaner
3. Nylon Wash Brushes-12 inch
4. 3m Trizact 3000 & 5000 Grit Wet Dry Sandpaper
5. Gas Leaf Blower
6. Protective Nitrile Gloves
7. Green Scotch-Brite™ Pads

Directions for Wipe New Fleet

1. **Body Cleaning & Prep.** Wipe New Fleet is engineered to work optimally on a clean oil free surface. The substrate needs to be free of chalky oxidation, ingrained soot residue, oil, silicone, grease and wax.

Directions

- 1) Pull vehicle into shaded area. Wet entire body and prepare a wash solution using ZEP "Big Z" Truck and Trailer Wash. Dilute according to directions.
- 2) Begin wash from highest point on vehicle taking note of how much chalky residue is being removed. Continue to wash until the surface rinses clear.
- 3) When you reach the point where the rinse water runs clear, you have removed the majority of the dead oxidized gel coat/paint.
- 4) Spend ample time scrubbing into areas around window frames, mounting points for mirrors, ladders, step ups, etc.
- 5) Tilt hood forward to access cowl drains, hood and fender lamps and wheel wells if they are to be cleaned.
- 6) If fuel tanks and wheels are to be coated, mix "Shark hide" Aluminum Cleaner to the appropriate dilution. Spray directly on surface; allow it to clean for 3-5 minutes and rinse.
- 7) If rubber gaskets are to be restored, scrub well with green Scotch-Brite™ and Big-Z solution. Continue scrubbing until rinse water runs clear. Take care not to scratch paint finish when scrubbing gaskets.

Final Prep

- 1) Visually inspect the paint/gel coat surface. If the surface has a grainy or rough texture, a light pass with 3000 or 5000 grit sandpaper is necessary.
 - a) With a trigger sprayer and a mild soap solution, wet the surface and sand back and forth in a straight line using gentle pressure. Wet sanding will smooth the surface removing ingrained contaminants and any remaining oxidation.

- 2) If truck isn't completely dry, use leaf blower to clear water from any place it can hide. **Warning: Water contamination on your applicator cloth or on a coated surface can ruin the finish necessitating the complete removal of Wipe New before it dries.**
- 3) Apply the Protective Nitrile Gloves and wipe down the gel coat/paint with Wipe New Surface Primer (TBac), Beginning at the uppermost portion of vehicle, working down. Avoid wiping Primer on rubber trim as the rubber will contaminate the clean-up cloth.

Wipe New Application

Because of the many styles of heavy truck, there is no set way to coat a truck body. Generally, the best way to proceed coating is to begin with all of the black plastic, chrome and aluminum before processing to paint.

This works especially well if you are coating multiple vehicles. When coating these items, take care not to overlap the coating onto the gel coat/paint. It's best if you leave the area bordering the paint uncoated. You can overlap this portion while coating the gel coat/paint. Begin coating gel coat/paint from the uppermost area on the truck. The coating cloth should be completely saturated to the point of almost dripping.

Look at each panel about to be coated and determine the application method that creates the longest continuous passes on the panel. Never lift the applicator cloth in the middle of a panel. Always continue the pass to an edge or corner where the cloth can be pulled away from the surface.

When changing direction, pause for 1 to 3 seconds to allow the coating to blend and flow. Avoid allowing the applicator rag to touch window trim. The rubber will contaminate the coating and possibly the gel coat/paint.

When coating gel coat/paint in high temp/high humidity conditions, change applicator cloths every 2 panels. If cloth begins to feel warm or leave lines in the finish, this means the Wipe New has begun to cure in the cloth. Discard immediately.

After each pane is completed, visually inspect before proceeding and look for possible missed spots. If a spot is detected and the panel was coated with **the Fast Formula, wet a cloth with the Slow Formula and dab** it into the missed spot.

Touch-ups can be done up to 30 minutes later in low humidity/low temp conditions and 10 minutes in high humidity/high temp conditions.

If window gaskets are to be restored, apply Wipe New after coating the adjacent panel. Example- After coating cab roof and A-pillar/cowl area, use remaining Wipe New in applicator rag to dress the windshield gasket. Never apply Wipe new to paint/gel coat after using to restore rubber gaskets. Residual rubber that transfers to applicator rag will stain paint/gel coat finish.

Dry Times

Wipe New needs approximately 1-3 hours dry time depending upon temperature and humidity before it can be safely handled. These times can vary in cases of extreme low or high humidity.

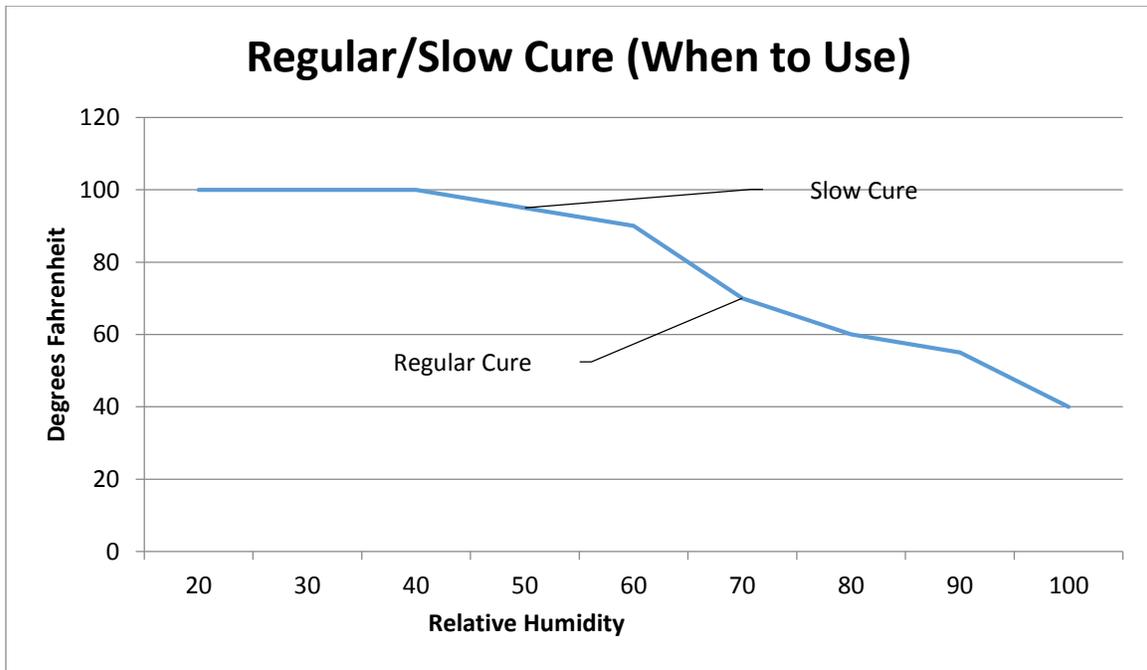
24 hours is the minimum dry time before Wipe New can be exposed to rain or moisture.

Early exposure will result in whitening of the finish and necessitate a complete removal of the coating.

Aluminum Wheels & Tanks

Wipe clean surfaces **with Wipe New Primer** and apply coating in the same general manner as gel coat/paint.

The below scale shows to threshold for Fast and Slow Formula Based on Temperature & Humidity:



Estimated Usage for Fleets-Cab Only

1. Class 5: 2 Axle Box- 8-12 oz
2. Class 8: 3 Axle - 12-16 oz.
3. Class 9: 5 Axle- 16-20 oz.
4. Class 6: 3 Axle- 16-20 oz.
5. Class 5: 2 Axle- 8/12 oz.
6. Class 9: 5 Axle- 20-32 oz.
7. Class 5: 2 Axle Single Unit Bus- 32 oz.
8. Class 4: 3 Axle Single Unit Bus- 32 oz. Box
9. Class 7: 4+ Axles Single Unit Concrete- 32 oz. Box
10. Class 6: 3 Axle Single Unit Concrete Drill Rig- 20 oz.
11. Class 6: 3-Axle Single Unit Dump Truck- 16-20 oz.
12. Class 5: 2 Axle Single Unit Dump Truck- 12-16 oz.
13. Class 7: 4 Axle Single Unit Dumpster- 16-20 oz.
14. Class 6: 3 Axle-Single Unit Dumpster- 16-24 oz.
15. Class 5: 2 Axle Single Unit Farm Equipment- 32 oz.
16. Class 6: 3 Axle Single Unit Garbage Truck- 40 oz.
17. Class 4: 2 Axle Single Unit Recreational Vehicle- 32-50 oz.
18. Class 5: 2 Axle Single Unit Emergency Vehicle (Fire Truck)- 64 oz.
19. Class 9: 3 Axle Semi Tractor Trailer Service Tow Truck- ??
20. Class 5: 2 Axle Tanker (Propane or LP)- 32 oz.
21. Class (: 5 Axle Semi Tractor & Trailer, Tanker (Propane or LP)- 64 oz.
22. Class 5: 2 Axle Single Unit Van- 24-30 oz.